

Technical bulletin 4.19 Application Guide Deco-Texture

1° Substrate preparation

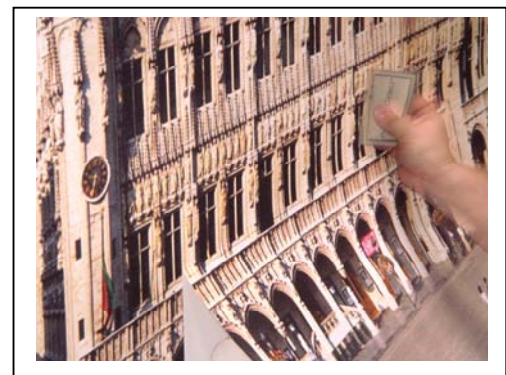
- * The substrate must be dry, clean and without any remaining pieces from previous wallpaper layers.
- * If a previous layer of wet glue wallpaper has to be removed, please follow instructions from the wallpaper or wet glue manufacturer.
- * If necessary, wipe with a soft brush or a clean towel to remove dust or particles on the wall and cut out all irregularities with a utility knife and that could be visible in the freshly applied self-adhesive wallpaper after application.
- * A final wipe down with warm water using a soft towel.
- * Allow the surface to dry before applying the graphics.

2° Application of Deco-Texture

- * Before starting the job unroll all the strips and put them in the right order to make sure the tiled image is complete. Eventually number the strips on the backing to avoid errors that could oblige a reprint!
- * On the first strip it is vital that Deco-Texture is hung as vertically as possible as the rest of the job will depend from it.
Use eventually a level to correctly position the self-adhesive material fixing it into position with small strips of self-adhesive paper tape.



- * Starting from the top, remove the backing on about 50cm over the total width of the material.
- * Moisten the self-adhesive side of Deco-Texture using a water sprayer. The water layer allows the product to slide into the correct position.
- * Press down using a felt squeegee moving your hand from left to right over the printed material. Don't use a plastic squeegee or any other sharp or blunt object to fix the wallpaper since this may damage the print.



- * Firm up the seams by pressing it down. A heat gun and rubber roller may be needed to obtain a perfect result.
- * Avoid overlapping the strips, moisture absorption through the base paper of the deco-texture may result in edge-lifting of the printed material along the area of the joining panels.
- * Since virtually no re-positioning of the self-adhesive material is possible, carefully work your way down removing the backing in strips of 50 to 75cm and pushing from the middle to the outer edges.
- * Be firm to make no wrinkles.
- * Trim the extra material on the bottom of the strip using a pair of scissors.
- * Ventilate the room or shop overnight to make sure remaining smell from the print has disappeared.

3° Printing Tips for Deco-Texture

- * Deco-texture is designed for Inkjet printing using eco-solvent, mild-solvent, Latex or UV Inkjet inks. The use of UV inks dramatically increases the scratch resistance of the printed wallpaper.
- * Use the proper ICC profile for your print engine/ ink / material / RIP software as can be found on the MACTac website - free of charge. Please surf to the download IIC profiles page on www.mactac.eu .

- * Always print your tiled image in one drop to avoid colour differences between the self-adhesive strips that may spoil the end result of the job once the application is completed.
- * For further details on Deco-Texture please download the Technical data Sheet from our website.



Important remark: Air bubbles (air pockets) appearing in the next couple of days after application are due to, either, a freshly painted wall (because of the use of emulsion water based paints) or the absence of a primer coat before painting (the wall thus remains micro-porous and therefore subject to moisture absorption from the air). Air pockets can be removed by piercing the bubble with a needle, heating up the spot with a heat gun and reapplying pressure with a rubber roller.