

MACbond B 2173

MACbond

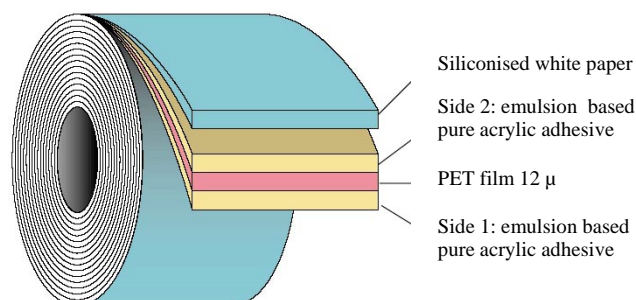
- is an assembling system consisting of a thin carrier (paper, non woven, film or others), coated on both sides with a uniform layer of adhesive.
- The adhesives used are pressure-sensitive acrylic polymer or synthetic rubber based formulations.
- is produced in roll or sheet format with a single or double release liner, so that the product chosen best suits the customer's needs.

GENERAL INTRODUCTION

PRODUCT DESCRIPTION

MACbond B 2173 consists of a thin polyester carrier coated on both sides with an emulsion based pure acrylic adhesive. It offers medium tack, peel and shear properties.

MACbond B 2173 is produced in self-wound format on a calendered paper liner.



For applications requiring high temperature resistance but for light duty needs: reclosure of flexible bags, poster mounting, double glazing (spacer bars),...

TYPICAL APPLICATION

CHARACTERISTICS

Adhesion with Substrates

Metal / Aluminium	Medium	Textile/Cotton	Medium
Glass / Ceramics	Medium	Rubber/EPDM	Medium
Painted Surface	Medium	Acrylic/PET	Medium
Wood/Board/Paper	Medium	Polystyrene	Medium
Soft PVC	Low	PP/PE/PS	Medium
Rigid PVC	Medium	Smooth substrate	Medium
PC/ABS	Medium	Rough substrate	Low

Resistant to detergents and alcohol. Medium resistance to plasticizers and medium outdoor resistance. Not recommended for use in contact with aliphatic or aromatic hydrocarbons. For further technical advice, please consult with MACtac.

RESISTANCE

SHELF LIFE

2 years when stored at 15/25°C and 50% relative humidity.

ADDITIONAL INFORMATION

Food contact approval: The adhesive of MACbond 2173 has been tested and approved for contact with dry, moist and some fatty foodstuffs according to the European directive 85/572/EEC

ADHESIVE DATA

	TYPICAL VALUES (*)	TEST METHOD
Quick Tack (N/25mm) on stainless steel	10	FTM 9
Peel 180° - (N/25mm) on stainless steel		
- after 20 minutes	8	FTM 1
- after 24 hours	10	FTM 1
Shear on stainless steel 1kg-25 mm x 25mm (hours)	> 200	FTM 8

CARRIER DATA

	TYPICAL VALUES (*)	TEST METHOD
Thickness (µ)	12	ISO 534
Tensile (N/15mm) (min.)	MD 25 CD 27	DIN 53455
Elongation (%) (max.)	MD 180 CD 180	DIN 53455

TEMPERATURE RESISTANCE

Minimum application temperature	- 5°C	
End-use temperature range	- 40°C to + 180°C	
Short term resistance	+ 200°C	S.A.F.T. 500grs

For temperatures outside those quoted above, please consult with MACtac.

RELEASE LINER

White glassine of 65 gr/sqm		ISO 536
60 µ		ISO 534

THICKNESS (Carrier+Adhesive)

(*) Values given are typical and are not necessarily for use in specifications.

IMPORTANT NOTICE

All MACtac products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning MACtac products are based upon research which the Company believes to be reliable but such information do not constitute a warranty. Because of the variety of possible uses for MACtac products and the continuing development of new uses, the purchaser should carefully consider the fitness and performance of the product for each intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product or for incidental or consequential damages. All specifications are subject to change without prior notice.

