

# VELVET OPAQUE MP 710N Century 6

## FACE MATERIAL

**A white, wood free, machine coated label paper, medium gloss finish and good whiteness and a blue opaque coating on the adhesive side.**

Velvet Opaque is printable by all common printing processes such as flexo, letterpress, offset and gravure, and thermal transfer provided the right ribbon is chosen.

### Application

Velvet Opaque is specially used when total opacity is required : for masking old prices, printing errors, text errors, out-of-date information or for texts to be over-printed or modified.

### Technical Characteristics

<b>Thickness</b>	80 ± 9 µm		ISO 534
<b>Weight</b>	89 ± 9 gr/sqm		ISO 536
<b>Tensile strength</b>	min. 4,2 kN/m	M.D.	ISO 1924-2
<b>Opacity</b>	min. 99%		DIN 2471

## ADHESIVE

**Unique permanent rubber based adhesive that has been developed as an answer to both printers and end users requirements to give high initial tack and adhesion over a wide range of difficult surfaces.**

**Certification :** Direct contact dry and moist non-fatty foodstuffs ( 29948 U 10 )

### Properties

<b>Quick Tack</b>	≥ 17	N/25 mm on glass	FTM 9
<b>Application temperature</b>	> -5°C	<i>Under 0°C, the application guaranty is mainly depending on the kind of face and substrate used.</i>	
<b>Service temperature</b>	- 30°C to + 60°C	<i>Prior test is recommended.</i>	

## BACKING

Super calendered glassine backing paper combining high flexibility and consistent caliper for speed and ease of conversion with good translucency for optical scanning. Excellent resistance to die cutting.

### Technical Characteristics

<b>Thickness</b>	55 ± 6 µm		ISO 534
<b>Weight</b>	60 ± 5 gr/m <sup>2</sup>		ISO 536
<b>Tensile strength</b>	Minimum 75 N/15mm	M.D.	ISO 1924-2
<b>Transparency</b>	minimum 46 %		DIN 53147

**Shelf life:** 2 years when stored at 15-25°C, (50 ± 5) % relative humidity, in the original packaging.



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